

KAWNEER 2500 PG WALL
IMPACT RESISTANT CURTAINWALL SYSTEM
(LEVEL D, WIND ZONE 3)

GENERAL NOTES:

1. THIS PRODUCT MEETS ALL OF THE REQUIREMENTS OF THE 9TH EDITION (2026) FLORIDA BUILDING CODE, FOR USE OUTSIDE OF THE HVHZ.
2. THIS SYSTEM HAS BEEN TESTED PER ASTM E283, E330, E331, E1886, AND E1996 FOR (LEVEL D, WIND ZONE 3) LARGE AND SMALL MISSILE IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED IN WIND ZONE 3 OR LOWER.
3. DESIGN LOADS MUST BE CALCULATED BY A PROFESSIONAL ENGINEER OR ARCHITECT FOR EACH PROJECT. THE (ASD) DESIGN PRESSURE CANNOT EXCEED THE PRESSURES LISTED FOR THIS SYSTEM.
4. WOOD BUCKS (OPTIONAL) ARE BY OTHERS AND MUST BE ANCHORED PROPERLY TO TRANSFER IMPOSED LOADS TO THE STRUCTURE.
5. ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT IN BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
6. CODE REQUIREMENTS FOR SAFE GUARDS MUST BE OBSERVED.
7. THE GLASS CHARTS IN SECTION 5 ARE BASED ON TESTED PRESSURES AND ASTM E 1300-16.
8. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH DISSIMILAR MATERIALS SHALL BE SEPARATED TO PREVENT GALVANIC REACTIONS PER FBC REQUIREMENTS.

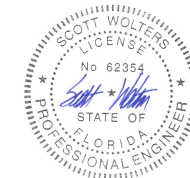
SYSTEM NOTES:

GLASS.....	SEE CHARTS IN SECTION 05 FOR ALLOWABLE GLASS TYPES, SIZES AND DESIGN PRESSURES.
MULLIONS.....	SEE DIMENSIONS ON SHEET 2 FOR ALLOWABLE MULLION HEIGHT AND SPACING.
JAMBS.....	SEE DIMENSIONS ON SHEET 2 FOR ALLOWABLE JAMB HEIGHT AND SPACING.
HORIZONTALS.....	SEE DIMENSIONS ON SHEET 2 FOR ALLOWABLE HORIZONTAL MULLION LENGTH AND SPACING.
ANCHORS.....	SEE CHARTS IN SECTION 06 FOR ALLOWABLE HEAD/SILL ANCHORS.

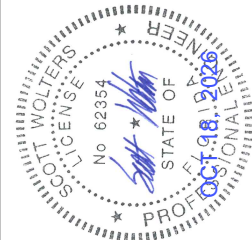
DESIGN PRESSURE

+/- 50 Psf

TABLE OF CONTENTS	
SHEET	DESCRIPTION
01	SECTION 1 – GENERAL NOTES / SECTION NOTES
02	SECTION 2 – SINGLE SPAN ELEVATION
03	SECTION 3 – HEAD DETAIL
04	HORIZONTAL/SILL DETAILS
05	JAMB/MULLION DETAILS
06	SECTION 5 – LARGE/SMALL MISSILE GLAZING DETAILS–GLASS TYPE 1
07	SECTION 6 – SILL ANCHOR DETAILS
08	HEAD ANCHOR DETAILS
09	SECTION 7 – BILL OF MATERIALS AND GLAZING MATERIALS
10	EXTRUSION PROFILES



Digitally signed
by Scott Wolters
Date: 2026.10.18
19:56:35 -04'00'



SEAL:

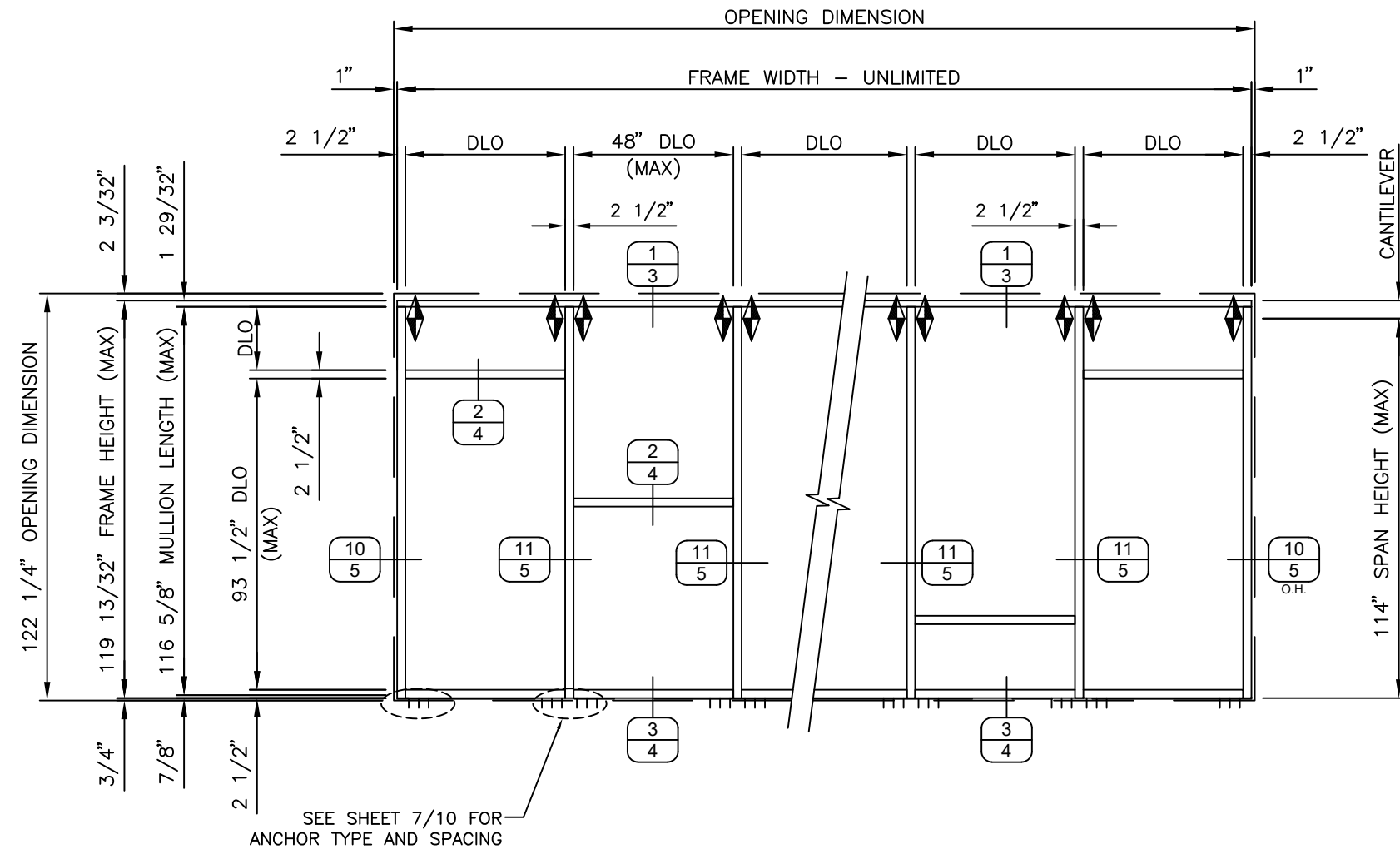
SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

PRODUCT:	2500 PG WALL
DWG:	2500-PG-WZ3
SECTION:	1
SHEET:	1 / 10

[illegible]

SINGLE SPAN ELEVATIONS



EXTERIOR VIEW
(NOT TO SCALE)

DESIGN PRESSURE
+/- 50 Psf

SEAL:

SCOTT WOLTERS
FL PE# 62354

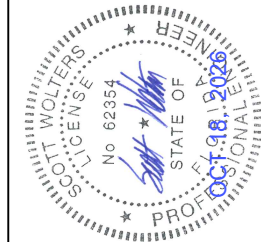
WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

PRODUCT:
2500 PG WALL

DWG:	2500-PG-WZ3
------	-------------

SECTION: 2

SHEET: 2/10

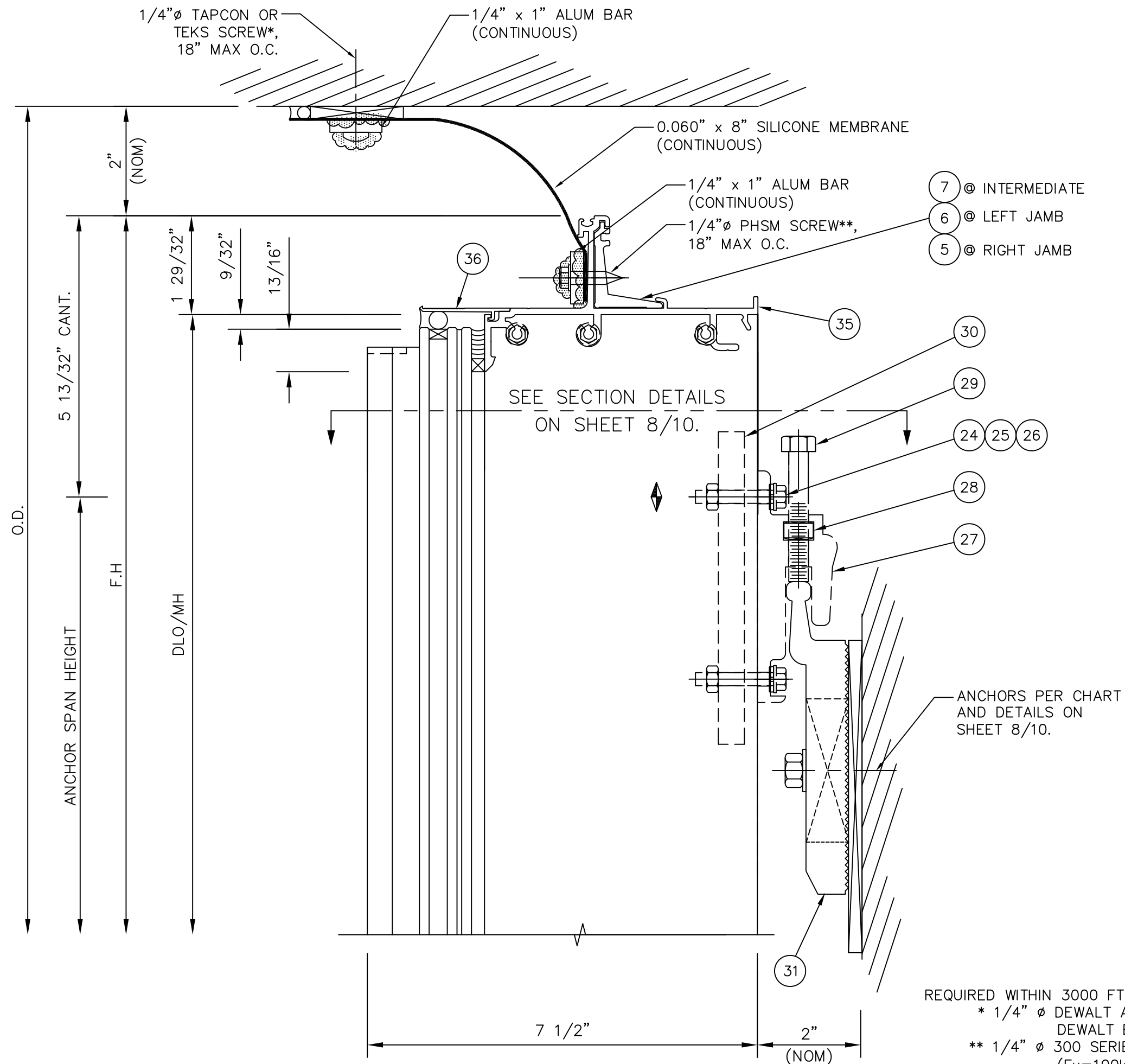


KAWNEER
AN ARCONIC COMPANY

5555 WINDWARD PARKWAY, SUITE 220
ALPHARETTA, GA 30004
PH: (770) 449-5555
WWW.KAWNEER.COM

-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-	CODE UPDATE	2	10/18/26
CODE UPDATE		1	8/15/23
1ST SUBMITTAL		-	12/14/20
PRINTS ISSUED FOR		REV.#	DATE

HEAD DETAIL



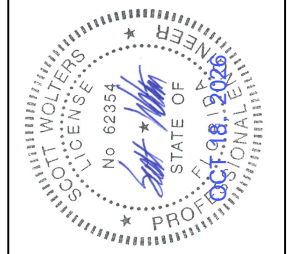
REQUIRED WITHIN 3000 FT OF A SALTWATER COASTLINE:
 * 1/4" Ø DEWALT AGGRE-GATOR OR
 DEWALT BI-FLEX.
 ** 1/4" Ø 300 SERIES STAINLESS STEEL
 (Fu=100ksi min) PHSM SCREW.

SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225--1982

PRODUCT:	2500 PG WALL
DWG:	2500-PG-WZ3
SECTION:	3
SHEET:	3/10



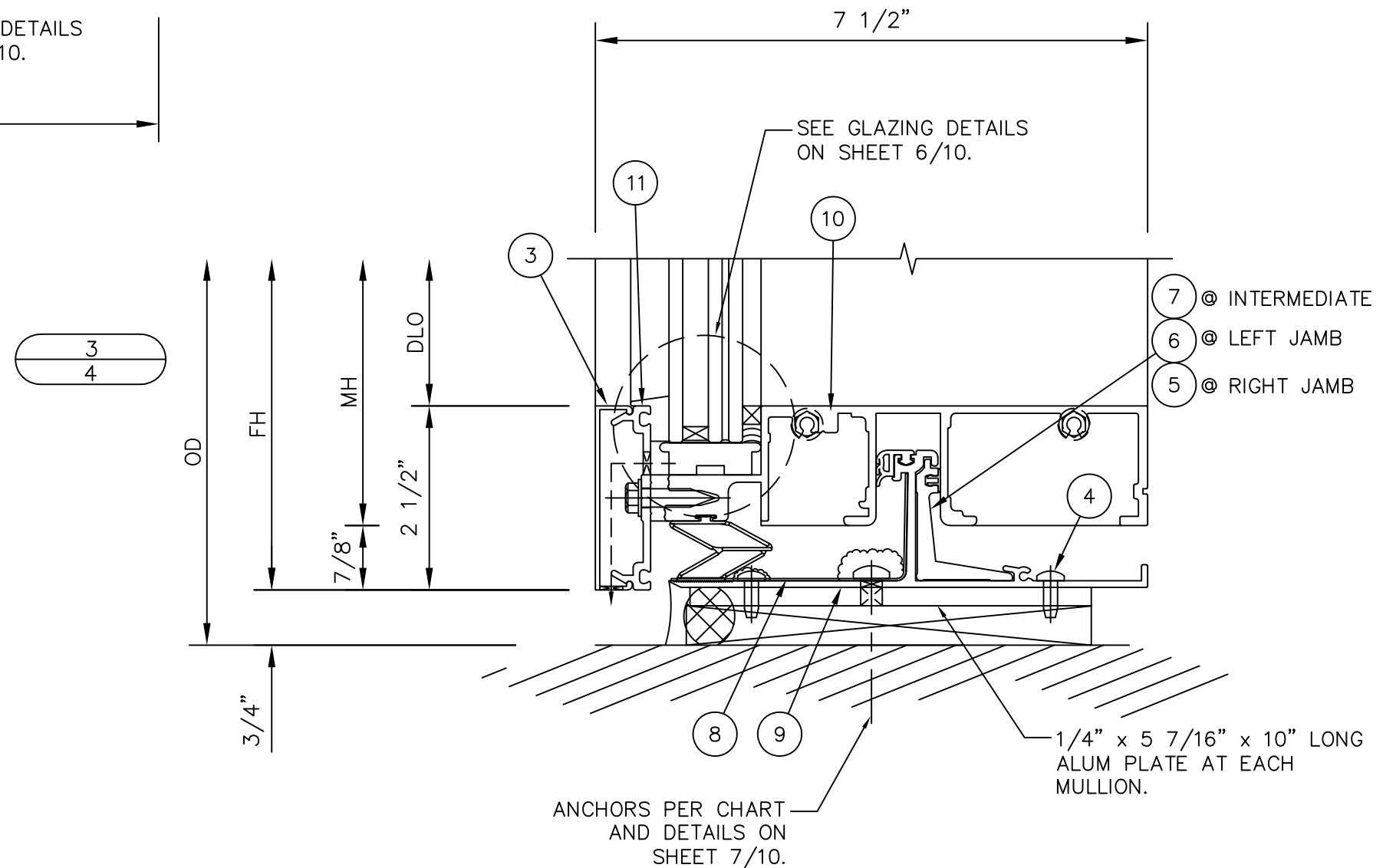
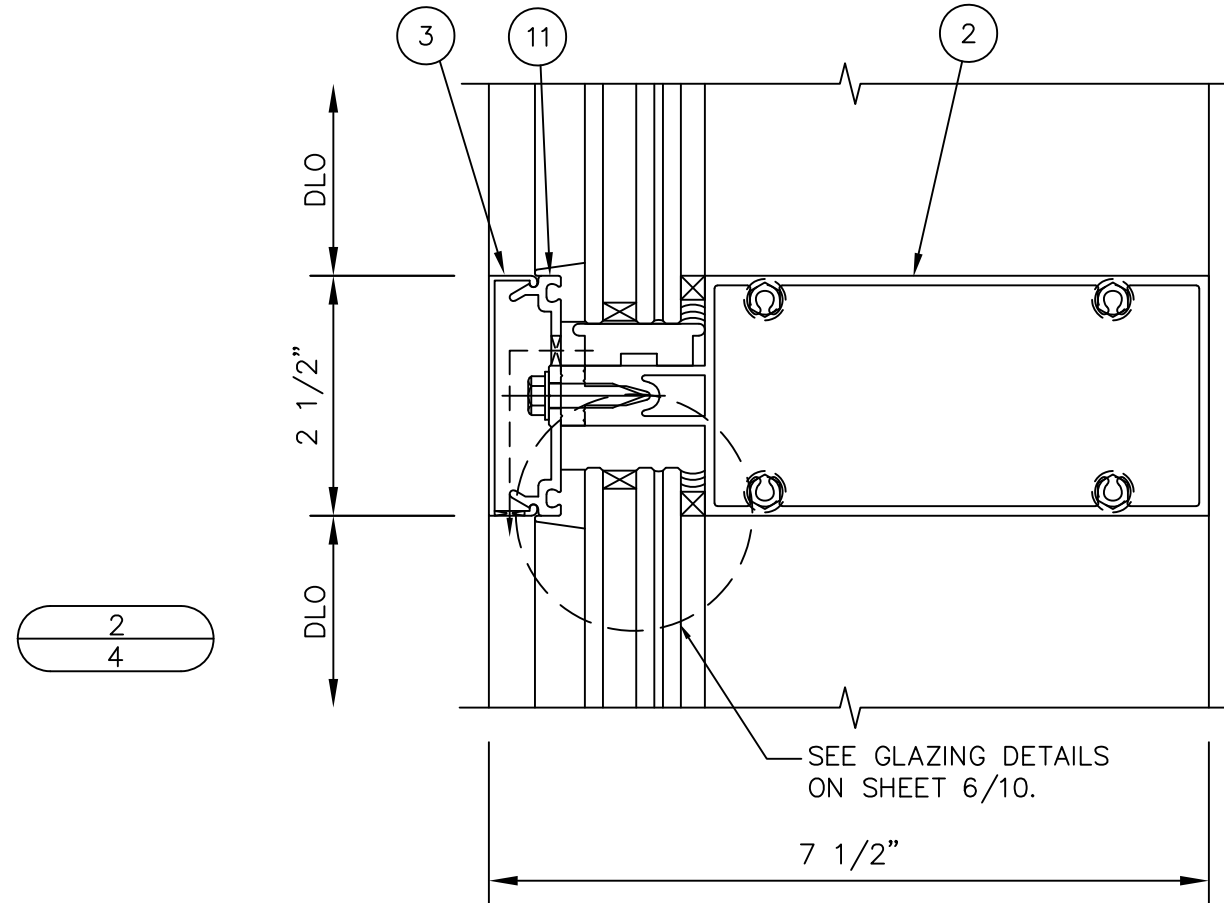
KAWNEER
AN ARCONIC COMPANY

5555 WINDWARD PARKWAY, SUITE 220
ALPHARETTA, GA 30004

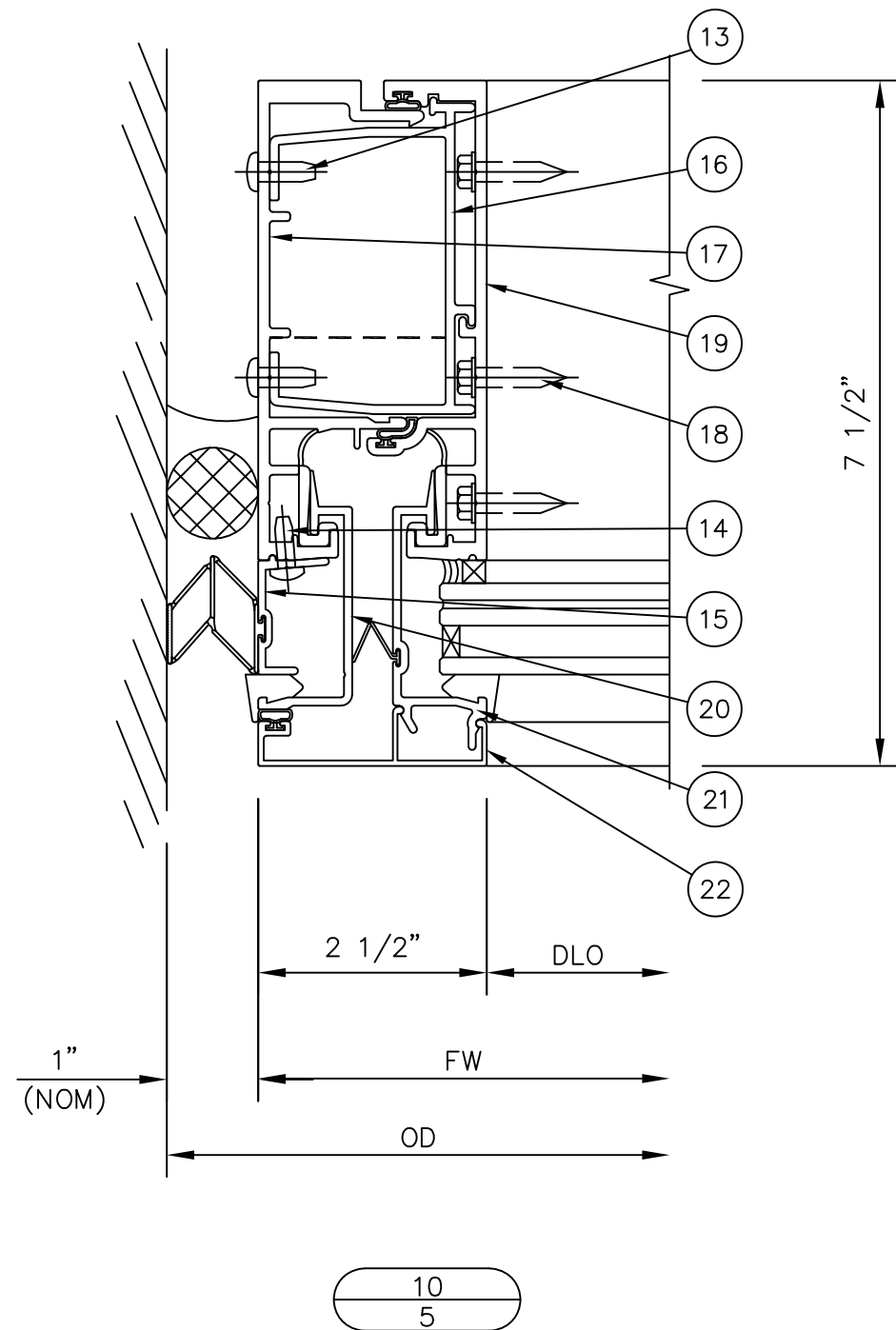
PH: (770) 449-5555
WWW.KAWNEER.COM

—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
CODE UPDATE	2	10/18/26
CODE UPDATE	1	8/15/23
1ST SUBMITTAL	—	12/14/20
PRINTS ISSUED FDR	REV.#	DATE

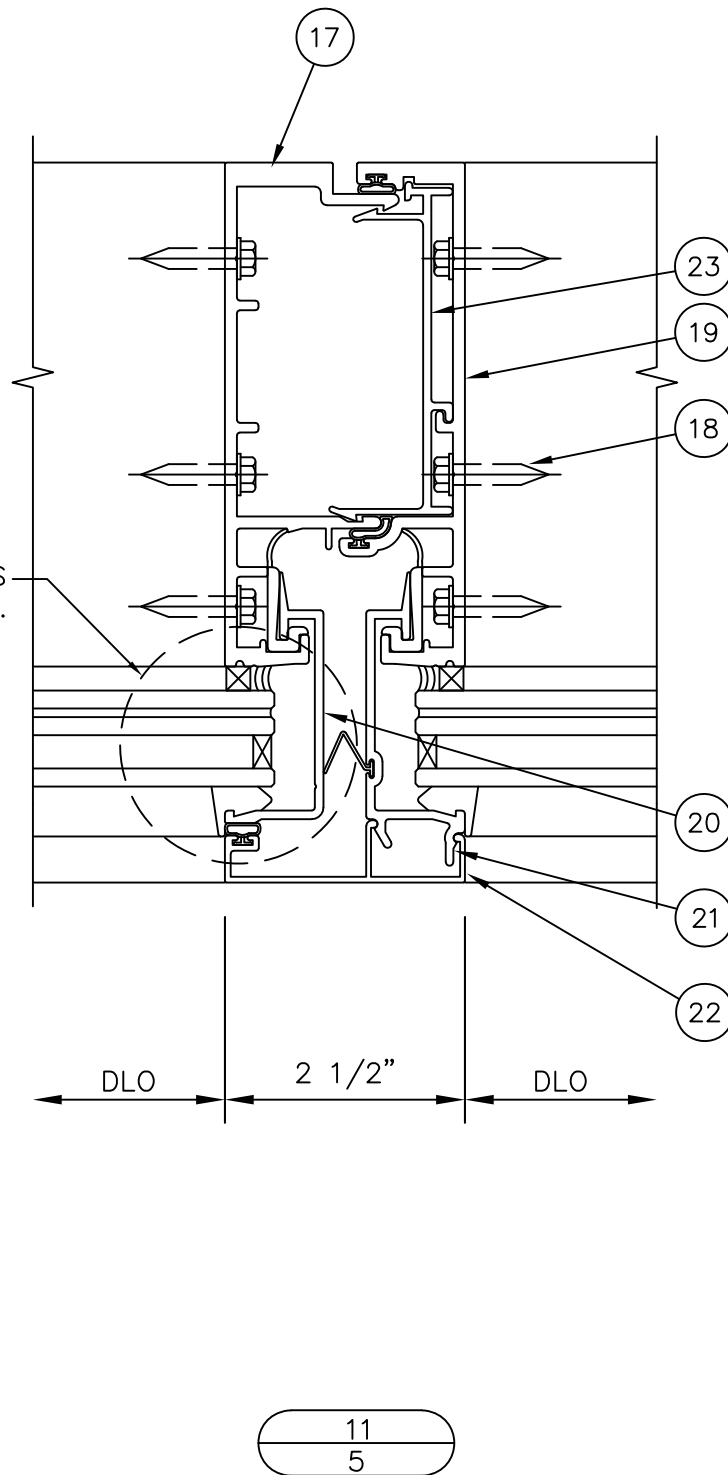
HORIZONTAL/SILL DETAILS

[illegible]

JAMB DETAILS



SEE GLAZING DETAILS
ON SHEET 6/10.



SEAL:

SCOTT WOLTERS
FL PE# 62354

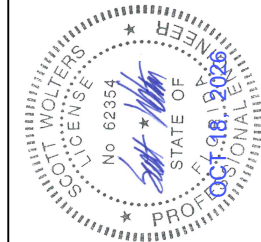
WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

PRODUCT:	2500 PG WALL
----------	--------------

DWG:	2500-PG-WZ3
------	-------------

SECTION: 3

SHEET: 5/10



KAWNEER
AN ARCONIC COMPANY

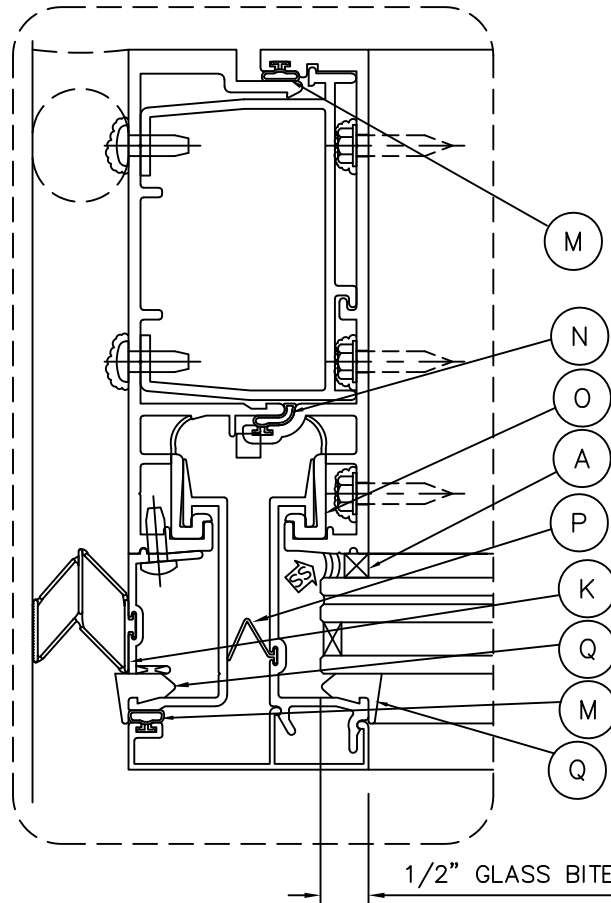
5555 WINDWARD PARKWAY, SUITE 220
ALPHARETTA, GA 30004
PH: (770) 449-5555
WWW.KAWNEER.COM

-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
CODE UPDATE	2	10/18/26	
CODE UPDATE	1	8/15/23	
1ST SUBMITTAL	-	12/14/20	
PRINTS ISSUED FOR	REV.#	DATE	

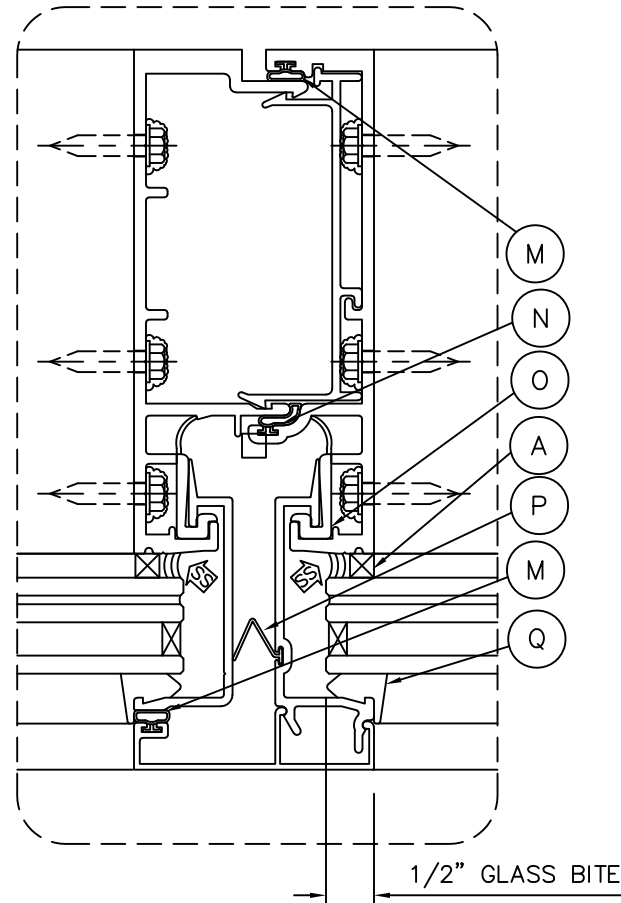
GLAZING DETAILS

GLASS TYPE 1 - 3/16" HEAT STRENGTHENED
3/8" AIR SPACE (ALUM SPACER)
3/16" HEAT STRENGTHENED
0.090" SENTRYGLASS INTERLAYER
3/16" HEAT STRENGTHENED

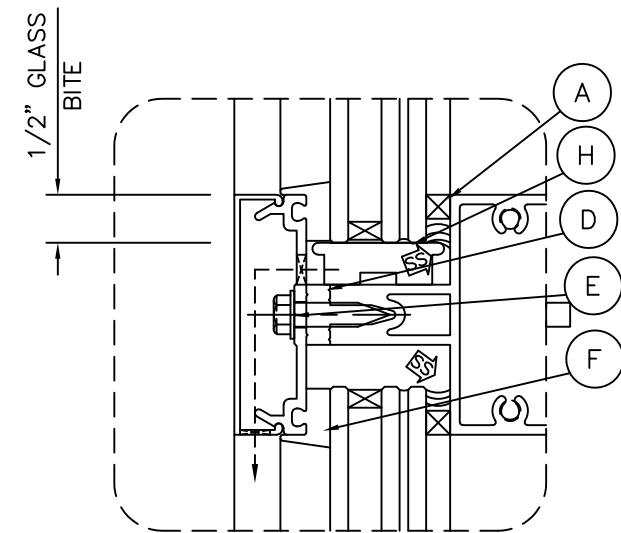
GLASS CHART					
GLASS TYPE 1 (LMI - LEVEL D, WIND ZONE 3)					
TESTED DLO'S = 48"x93 1/2" (50 psf)					
DLO HEIGHT (in)	ALLOWABLE DESIGN PRESSURE (+/- psf)				
	DLO WIDTH (in)				
	37 3/4	39	42	45	48
93 1/2	50	50	50	50	50
99 3/4	50	50	50	50	-
107	50	50	50	-	-
115	50	50	-	-	-
119	50	-	-	-	-



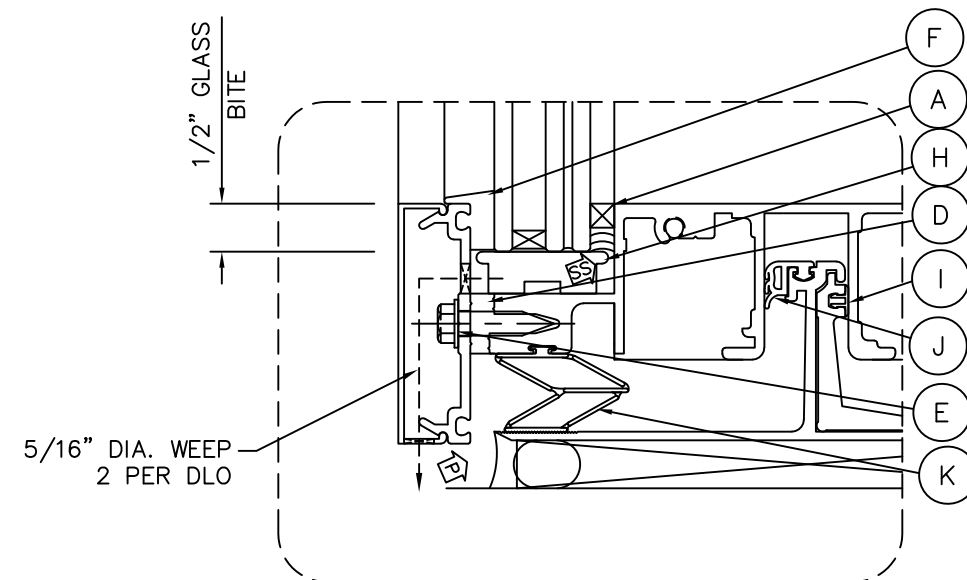
- | | | |
|---|--------|--|
| A | 127095 | NORTON THERMALBOND V2108 1/4"x1/4" FOAM SPACER
(SHORE "A" 35±5 DUROMETER POLYURETHANE FOAM) |
| K | 127087 | STACK RAINSCREEN GASKET
(CO-EXTRUDED 68-D CPVC/65-A HYTREL/TUFLOAT) |
| M | 127091 | T-BULB SPACER GASKET
(CO-EXTRUDED 65-A SANTOPRENE/68-D POLYPROPYLENE) |
| N | 127092 | AIR/WATER SEAL T-BULB GASKET
(CO-EXTRUDED 65-A SANTOPRENE/68-D POLYPROPYLENE) |
| O | 425329 | GLASS RETAINER ISOLATOR
(80-D / 87-A DUAL DUROMETER PVC) |
| P | 127086 | MULLION RAINSCREEN GASKET
(SHORE "D" 55±5 DUROMETER SANTOPRENE) |
| Q | 027851 | WEDGE GASKET
(SHORE "A" 70±5 DUROMETER EPDM) |



- | | | |
|---|--------|--|
| A | 127095 | NORTON THERMALBOND V2108 1/4"x1/4" FOAM SPACER
(SHORE "A" 35±5 DUROMETER POLYURETHANE FOAM) |
| M | 127091 | T-BULB SPACER GASKET
(CO-EXTRUDED 65-A SANTOPRENE/68-D POLYPROPYLENE) |
| N | 127092 | AIR/WATER SEAL T-BULB GASKET
(CO-EXTRUDED 65-A SANTOPRENE/68-D POLYPROPYLENE) |
| O | 425329 | GLASS RETAINER ISOLATOR
(80-D / 87-A DUAL DUROMETER PVC) |
| P | 127086 | MULLION RAINSCREEN GASKET
(SHORE "D" 55±5 DUROMETER SANTOPRENE) |
| Q | 027851 | WEDGE GASKET
(SHORE "A" 70±5 DUROMETER EPDM) |



- | | | |
|---|--------|--|
| A | 127095 | NORTON THERMALBOND V2108 1/4"x1/4" FOAM SPACER
(SHORE "A" 35±5 DUROMETER POLYURETHANE FOAM) |
| D | 162310 | THERMAL SEPARATOR
(SHORE "A" 70±5 DUROMETER EPDM) |
| E | 128406 | 1/4 x 1" AB HWHTF |
| F | 027850 | FIXED GASKET
(SHORE "A" 60±5 DUROMETER EPDM) |
| H | 027853 | SETTING BLOCK - FBC 2411.3.3.1 COMPLIANT
(SHORE "A" 85±5 DUROMETER EPDM) |



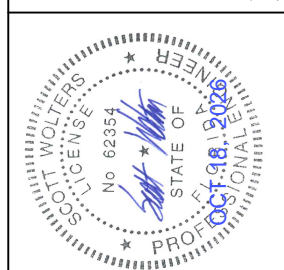
- | | | |
|---|--------|--|
| A | 127095 | NORTON THERMALBOND V2108 1/4"x1/4" FOAM SPACER
(SHORE "A" 35±5 DUROMETER POLYURETHANE FOAM) |
| D | 162310 | THERMAL SEPARATOR
(SHORE "A" 70±5 DUROMETER EPDM) |
| E | 128406 | 1/4 x 1" AB HWHTF |
| F | 027850 | FIXED GASKET
(SHORE "A" 60±5 DUROMETER EPDM) |
| H | 027853 | SETTING BLOCK – FBC 2411.3.3.1 COMPLIANT
(SHORE "A" 85±5 DUROMETER EPDM) |
| I | 425330 | NOISE REDUCTION CLIP
(SHORE "D" 78±5 DUROMETER RIGID PVC) |
| J | 127063 | AIR / WATER SEAL GASKET
(SHORE "A" 70±5 DUROMETER EPDM) |
| K | 127087 | STACK RAINSCREEN GASKET
(CO-EXTRUDED 68-D CPVC/65-A HYTREL/TUFCOAT) |

-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
-		-	-
CODE UPDATE	2	10/18/26	
CODE UPDATE	1	8/15/23	
1ST SUBMITTAL	-	12/14/20	
PRINTS ISSUED FOR	REV.#	DATE	

KAWNEER
AN ARCONIC COMPANY

5555 WINDWARD PARKWAY, SUITE 220
ALPHARETTA, GA 30004

PH: (770) 449-5555
WWW.KAWNEER.COM



SEAL:

SCOTT WOLTERS
FL PE# 62354

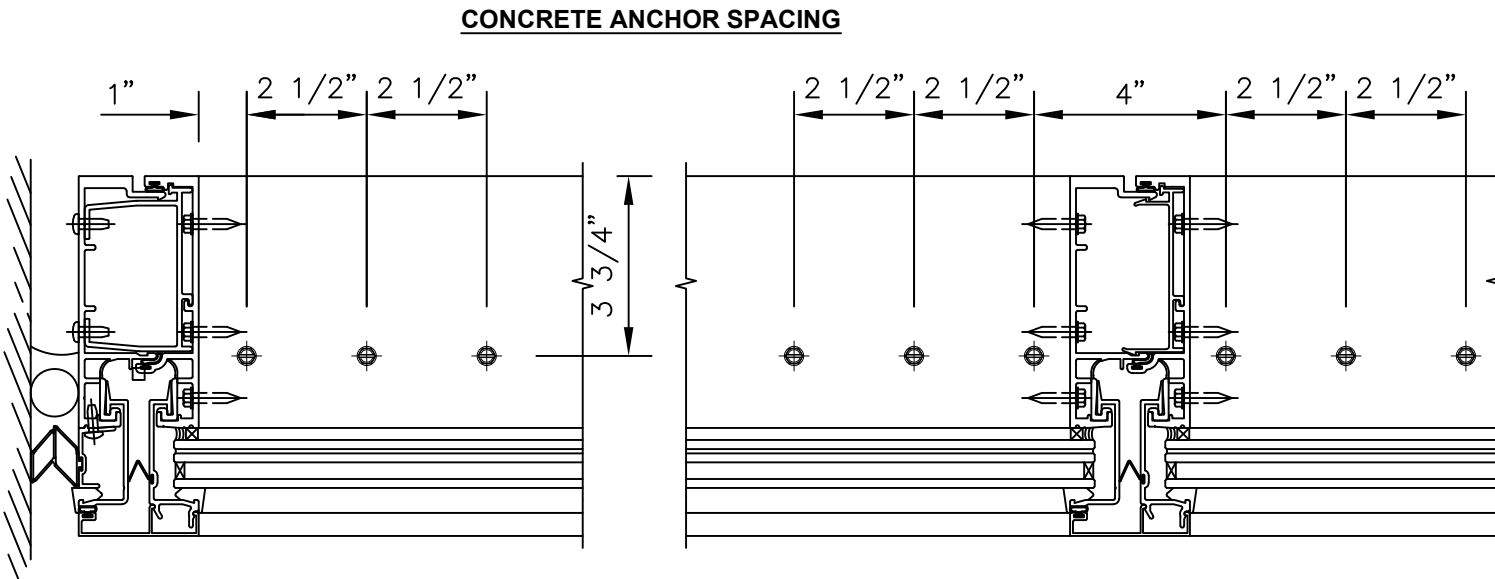
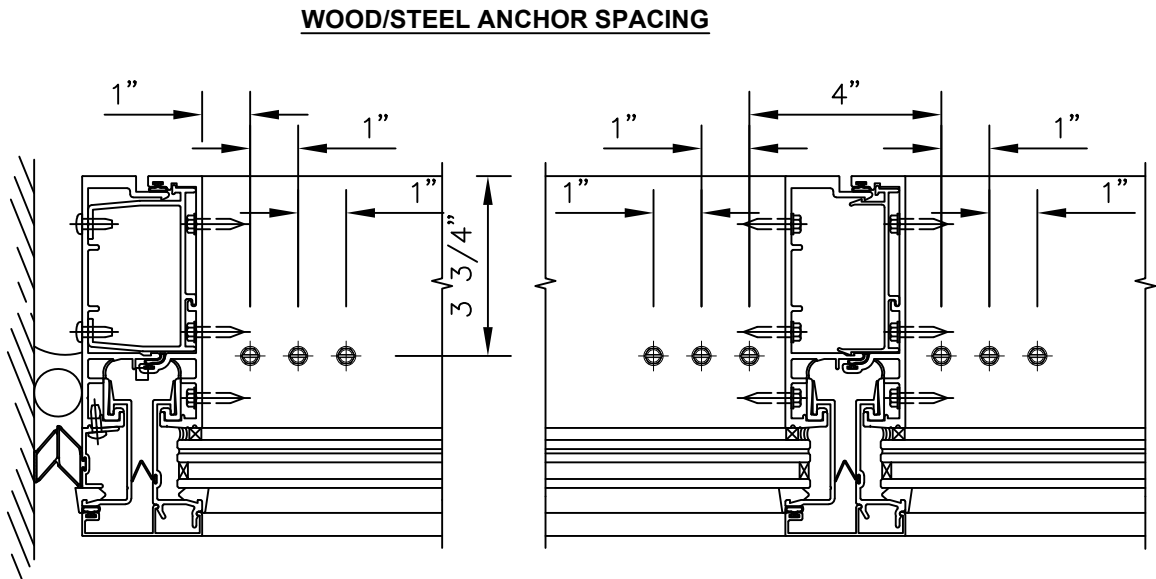
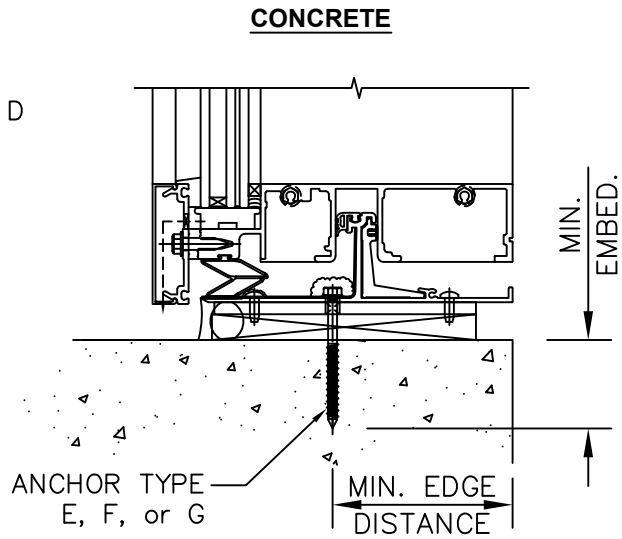
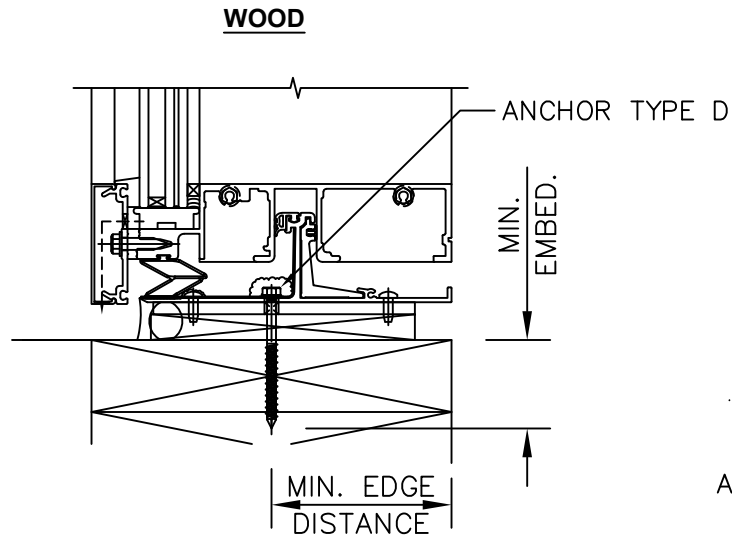
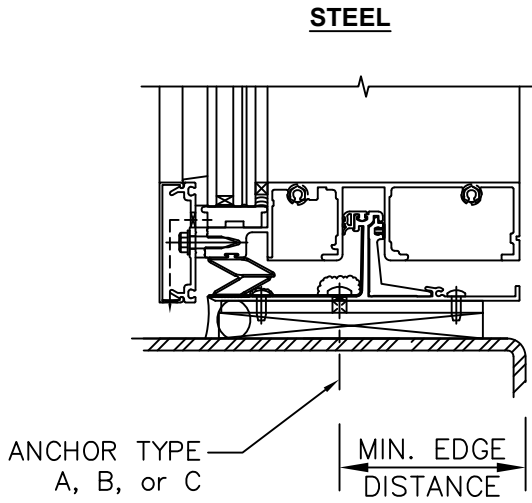
WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
T PALM BEACH, FL 33412
H/FAX: (561) 225-1982

PRODUCT:	2500 PG WALL
----------	--------------

2500-PG-WZ3
SECTION DWG: -

SHEET: 6/10

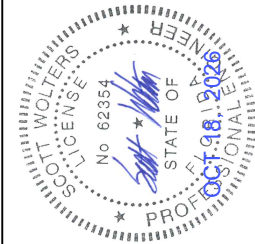
SILL ANCHOR DETAILS



SILL ANCHORS (TYPICAL LOCATIONS)						
SUBSTRATE	MARK	TYPE	QUANTITY		MIN EMBED (in)	MIN EDGE DISTANCE (in)
			MULLION	JAMB		
STRUCTURAL STEEL (1/8", A36 min)	A	1/4" DIA. F-TYPE SCREW or BOLT (Fu=120 ksi min)	6	3	FULL*	3/4"
	B	1/4" DIA. DEWALT DRIL-FLEX	6	3	FULL*	3/4"
	C	1/4" DIA. ITW TEKS SCREW	6	3	FULL*	3/4"
WOOD (2x, SG=0.5 min)	D	1/4" DIA. WOOD SCREW (SAE GR. 5 min)	6	3	1 1/2"	1"
CONCRETE (2846 psi min)	E	1/4" DIA. DEWALT ULTRACON	6	3	1 3/4"	2 1/2"
	F	1/4" DIA. HILTI KWIK-CON II	6	3	1 3/4"	2 1/2"
	G	1/4" DIA. ITW TAPCON	6	3	1 3/4"	2 1/2"
SILL ANCHORS (WITHIN 3000 FT OF SALTWATER COASTLINE)						
SUBSTRATE	MARK	TYPE	QUANTITY		MIN EMBED (in)	MIN EDGE DISTANCE (in)
			MULLION	JAMB		
STRUCTURAL STEEL (1/8", A36 min)	A	1/4" DIA. F-TYPE SCREW OR BOLT**	6	3	FULL*	3/4"
	B	1/4" DIA. DEWALT DRIL-FLEX	6	3	FULL*	3/4"
	C	1/4" DIA. ITW TEKS SCREW	6	3	FULL*	3/4"
WOOD (2x, SG=0.5 min)	D	1/4" DIA. WOOD SCREW**	6	3	1 1/2"	1"
CONCRETE (2846 psi min)	E	1/4" DIA. DEWALT ULTRACON	6	3	1 3/4"	2 1/2"
	F	1/4" DIA. HILTI KWIK-CON II (WITH SILVER KWIK COTE FINISH)	6	3	1 3/4"	2 1/2"
	G	1/4" DIA. ITW TAPCON (WITH WHITE ULTRASHIELD FINISH)	6	3	1 3/4"	2 1/2"

* FOR FASTENERS IN STEEL, FASTENER THREADS MUST FULLY PENETRATE THE WALL THICKNESS OF THE STEEL, WITH THREE ADDITIONAL THREADS BEYOND.

** THESE FASTENERS MUST BE EITHER 300 SERIES STAINLESS STEEL (Fu=100 ksi min), GALVANIZED TO MEET ASTM A153 CLASS D, GALVANIZED TO MEET ASTM A641 CLASS 2C, OR COATED TO EXHIBIT <5% RED RUST AFTER 1000 HOURS OF EXPOSURE PER ASTM B117.



SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	2500 PG WALL
DWG:	2500-PG-WZ3
SECTION:	6
SHEET:	7/10

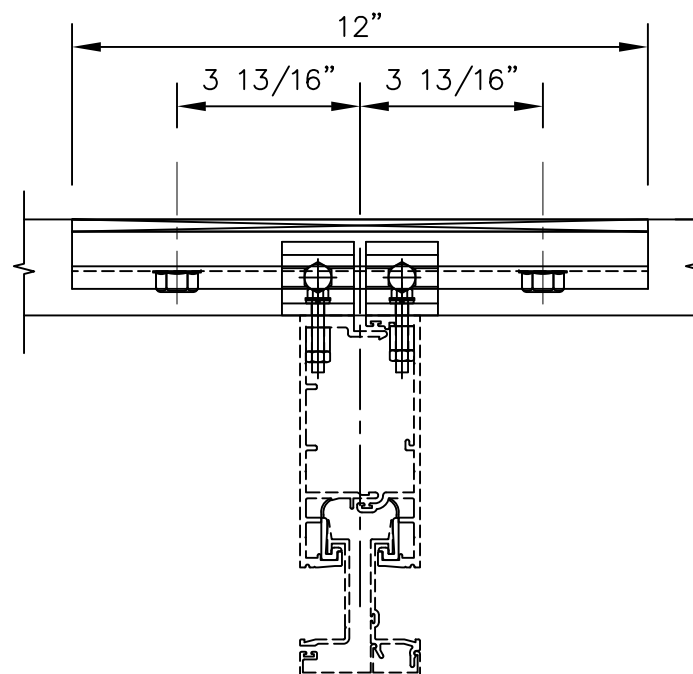
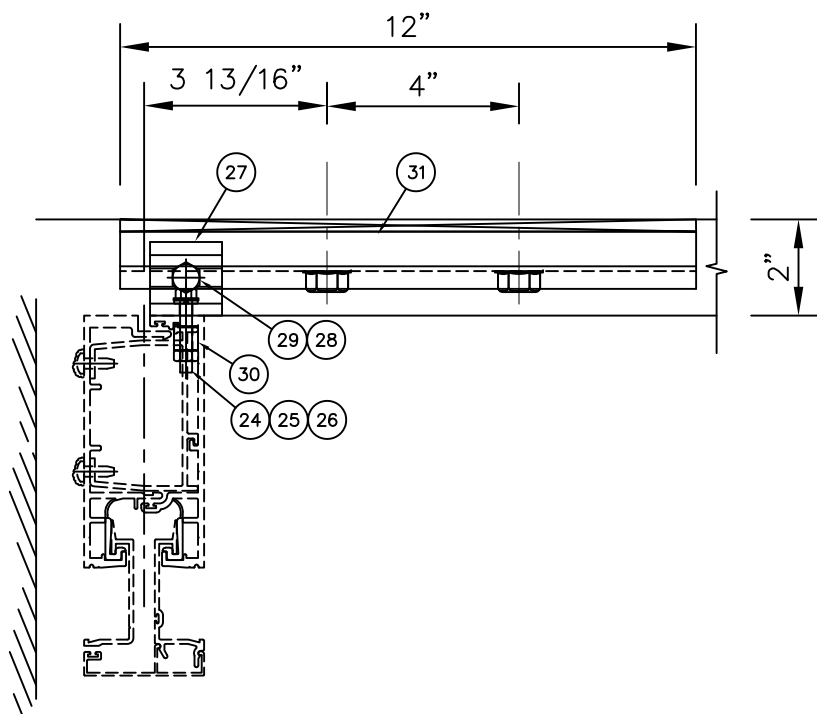
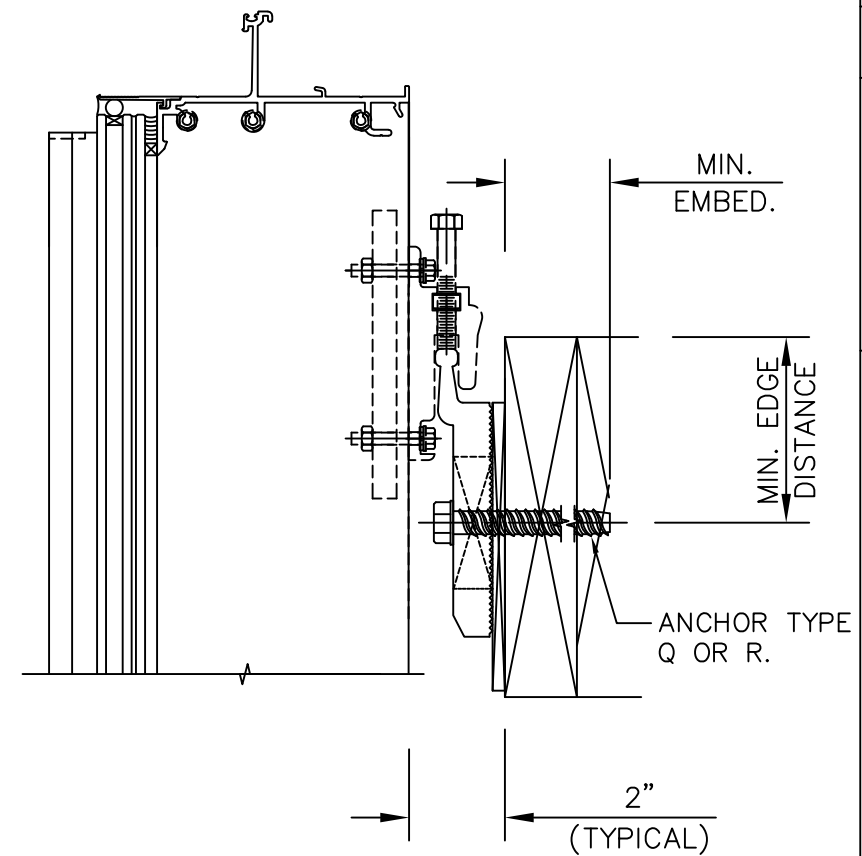
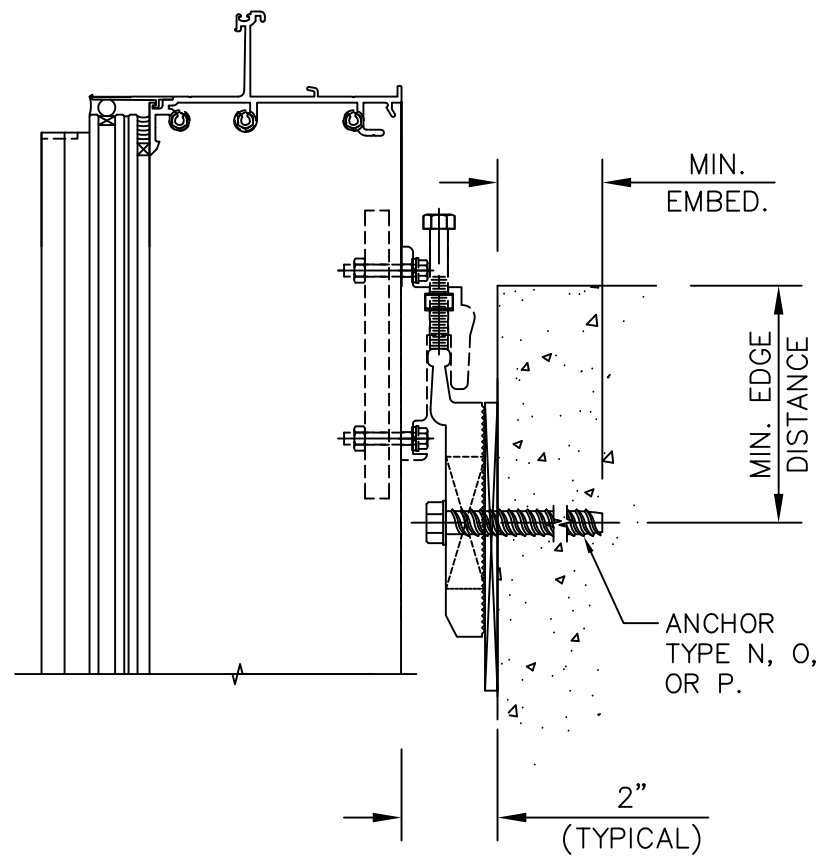
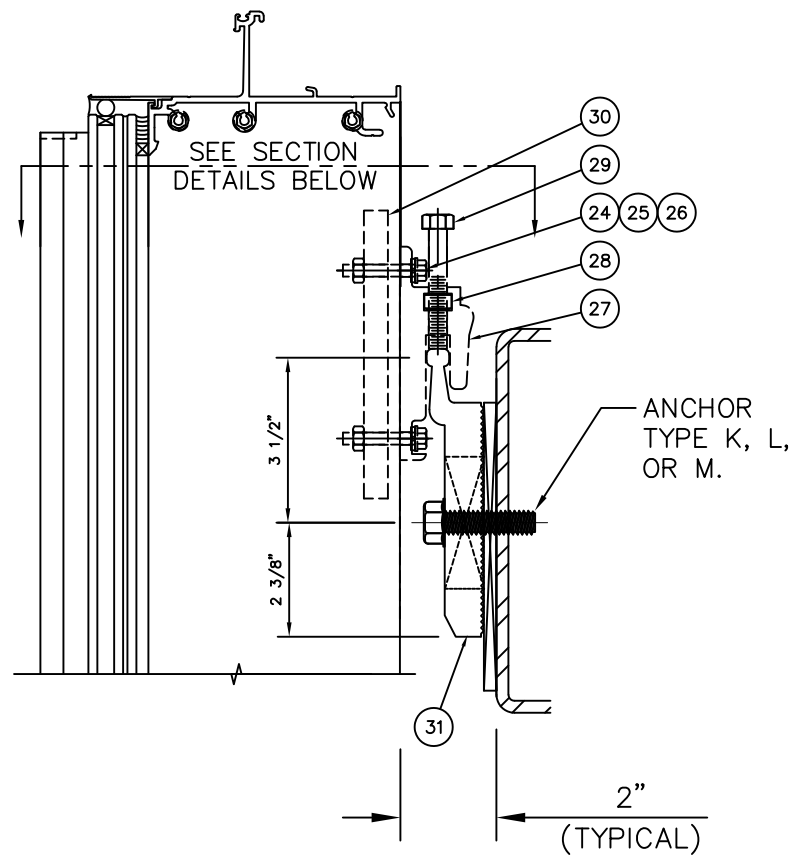
—	—	—	—
—	—	—	—
—	—	—	—
—	—	—	—
—	—	—	—
—	—	—	—
—	—	—	—
—	—	—	—
CODE UPDATE	2	10/18/20	DATE
CODE UPDATE	1	8/15/23	DATE
1ST SUBMITTAL	—	12/14/20	DATE
PRINTS ISSUED FOR	REV #		



KAWNEER
AN ARCONIC COMPANY

5555 WINDWARD PARKWAY, SUITE 220
ALPHARETTA, GA 30004

HEAD ANCHOR DETAILS



HEAD ANCHORS (TYPICAL LOCATIONS)						
SUBSTRATE	MARK	TYPE	QUANTITY		MIN EMBED (in)	MIN EDGE DISTANCE (in)
			MULLION	JAMB		
STRUCTURAL STEEL (1/4", A36 min)	K	1/2" DIA. BOLT, LOCKNUT, AND WASHERS (Fu=120 ksi min)	2	2	N/A	N/A
	L	1/2" DIA. F-TYPE SCREW (Fu=120 ksi min)	2	2	FULL*	N/A
	M	1/2" DIA. ELCO TAP-FLEX	4	2	FULL*	3/4"
CONCRETE (4000 psi min)	N	1/" DIA. POWERS WEDGE BOLT CONCRETE ANCHOR	4	2	3 1/2"	3"
	O	1/2" DIA. SIMPSON STRONG-TIE TITAN HD	2	2	3 1/2"	3"
	P	1/2" DIA. DEWALT SCREWBOLT+ CONCRETE ANCHOR	2	2	3 1/2"	3"
WOOD (Double 2x min) (S.G.=0.5 min)	Q	1/2" DIA. BOLT, LOCKNUT, AND WASHERS (Fu=120 ksi min)	2	2	N/A	2"
	R	1/2" DIA. LAG SCREW (Fu=120 ksi min)	2	2	3"	2"
HEAD ANCHORS (WITHIN 3000 FT OF SALTWATER COASTLINE)						
SUBSTRATE	MARK	TYPE	QUANTITY		MIN EMBED (in)	MIN EDGE DISTANCE (in)
			MULLION	JAMB		
STRUCTURAL STEEL (1/4", A36 min)	K	1/2" DIA. BOLT, LOCKNUT, AND WASHERS**	2	2	N/A	N/A
	M	1/2" DIA. ELCO TAP-FLEX	4	2	FULL*	3/4"
CONCRETE (4000 psi min)	N	1/2" DIA. DEWALT SCREWBOLT+ (GALVANIZED MG VERSION ONLY)	2	2	3 1/2"	3"
	O	1/2" DIA. SIMPSON STRONG-TIE TITAN HD (GALVANIZED VERSION ONLY)	2	2	3 1/2"	3"
WOOD (Double 2x min) (S.G.=0.5 min)	Q	1/2" DIA. BOLT, LOCKNUT, AND WASHERS**	2	2	N/A	2"
	R	1/2" DIA. LAG SCREW**	2	2	3"	2"

* FOR FASTENERS IN STEEL, FASTENER THREADS MUST FULLY PENETRATE THE WALL THICKNESS OF THE STEEL, WITH THREE ADDITIONAL THREADS BEYOND.

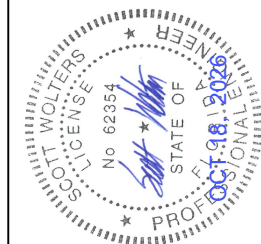
** THESE FASTENERS MUST BE EITHER 300 SERIES STAINLESS STEEL (Fu=100 ksi min), GALVANIZED TO MEET ASTM A153 CLASS D, GALVANIZED TO MEET ASTM A641 CLASS 2C, OR COATED TO EXHIBIT <5% RED RUST AFTER 1000 HOURS OF EXPOSURE PER ASTM B117.



AN ARCONIC COMPANY

PH: (770) 449-5555
WWW.KAWNEER.COM

5555 WINDWARD PARKWAY, SUITE 220
ALPHARETTA, GA 30004



SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	2500 PG WALL
----------	--------------

DWG:	2500-PG-WZ3
------	-------------

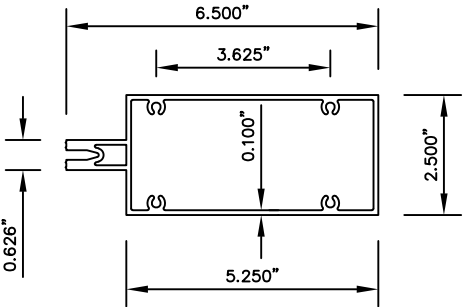
SECTION: 6

SHEET: 8/10

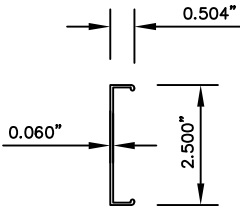
BILL OF MATERIALS

ID NO.	PART NO.	DESCRIPTION	MATERIAL
EXTRUSIONS AND PARTS			
1	162505	PERIMETER PRESSURE PLATE	6063-T6 ALUMINUM
2	425013	HORIZONTAL	6063-T6 ALUMINUM
3	162006	COVER	6063-T6 ALUMINUM
5	425318	REINFORCING ANGLE	6063-T6 ALUMINUM
6	425317	REINFORCING ANGLE	6063-T6 ALUMINUM
7	425316	REINFORCING ANGLE	6063-T6 ALUMINUM
8	127096	SILICONE SHEET	SILICONE
9	425032	SILL TRACK (ANODIZED #29)	6063-T6 ALUMINUM
10	425008	SILL HORIZONTAL	6063-T6 ALUMINUM
11	162335	PRESSURE PLATE	6063-T6 ALUMINUM
15	425023	JAMB ADAPTER	6063-T6 ALUMINUM
16	425303	LOCK JAMB CLIP	6063-T6 ALUMINUM
17	425001	MULLION	6063-T6 ALUMINUM
19	425002	MULLION	6063-T6 ALUMINUM
20	425015	GLASS RETAINER	6063-T6 ALUMINUM
21	425016	GLASS RETAINER	6063-T6 ALUMINUM
22	425017	COVER	6063-T6 ALUMINUM
23	425018	MULLION INTERLOCK CLIP	6063-T6 ALUMINUM
27	425308	ANCHOR LUG	6063-T6 ALUMINUM
30	425315	ANCHOR LUG BACKUP	6063-T6 ALUMINUM
	PL01	1/4" THICK X 5 7/16" X 10" ALUM PLATE	6063-T6 ALUMINUM
35	425003	HEAD HORIZONTAL	6063-T6 ALUMINUM
36	425327	GLASS EDGE PROTECTOR	RIGID PVC
	PL02	1/4" THICK X 1" CONTINUOUS ALUM. PLATE	6063-T6 ALUMINUM
FASTENERS			
4	977108	#10 X 1/2" B PHTF	300 SERIES S.S.
13	128271	#12 X 5/8" B PHTF	300 SERIES S.S.
14	128408	#12-14 x 1 HEX SOCKET HEAD TF SCREW	300 SERIES S.S.
18	128509	#12 X 1" AB HWHTF	300 SERIES S.S.
E	128406	1/4"X1" AB HWHBTF	300 SERIES S.S.
24	128549	1/4-20 X 1 1/2" HWHMS GRADE 5**	
25	028279	1/4" LOCK WASHER**	
26	128548	1/4 - 20 MS NUT GRADE 5**	
28	028780	3/8 - 16 NUT	300 SERIES S.S.
29	128915	3/8 - 16 X 2 1/2" HHMS	300 SERIES S.S.

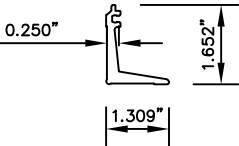
** 300 SERIES STAINLESS STEEL REQUIRED WITHIN 3000 FT OF A SALTWATER COASTLINE.



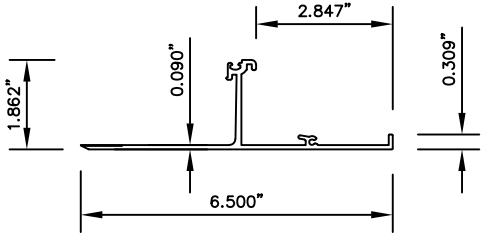
2



3



5 6 7

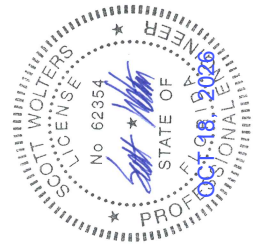


9

ID NO.	PART NO.	DESCRIPTION	MATERIAL
GASKETS & GLAZING			
A	127095	NORTON THERMAL BOND TAPE - V2108 1/4" X 1/4" FOAM SPACER	EDPM
B	425327	GLASS EDGE PROTECTOR SHORE D 80±5 DUROMETER RIGID PVC	PVC
D	162310	THERMAL SEPARATOR SHORE A 70 ±5 DUROMETER	EPDM
F	027850	FIXED GASKET (SHORE A 60±5 DUROMETER)	EPDM
H	027853	SETTING BLOCK (SILL) (SHORE "A" 85±5 DUROMETER)	EPDM
I	425330	NOISE REDUCTION CLIP (SHORE "D" 78±5 DUROMETER)	PVC
J	127063	AIR/WATER SEAL GASKET (SHORE A 70±5 DUROMETER)	EPDM
K	127087	STACK RAINSCREEN GASKET (CO-EXTRUDED 68-D CPVC / 65-A HYTREL / TUFCOAT)	
L	127089	WIPER GASKET (68-D / 65-A DUAL DUROMETER)	SANTOPRENE
M	127091	T-BULB SPACER GASKET (CO-EXTRUDED 65-A SANTOPRENE / 68-D POLYPROPYLENE)	
N	127092	AIR/WATER SEAL T-BULB GASKET (CO-EXTRUDED 65-A SANTOPRENE / 68-D POLYPROPYLENE)	
O	425329	GLASS RETAINER ISOLATOR (80-D / 87-A DUAL DUROMETER)	PVC
P	127086	MULLION RAINSCREEN GASKET (SHORE "D" 55±5 DUROMETER)	SANTOPRENE
Q	027851	WEDGE GASKET (SHORE "D" 55±5 DUROMETER)	EPDM
	-----	.060" THICK X 8" WIDE SILICONE SHEET	SILICONE SHEET

KAWNEER
AN ARCONIC COMPANY

5555 WINDWARD PARKWAY, SUITE 220 PH: (770) 449-5555
ALPHARETTA, GA 30004 WWW.KAWNEER.COM



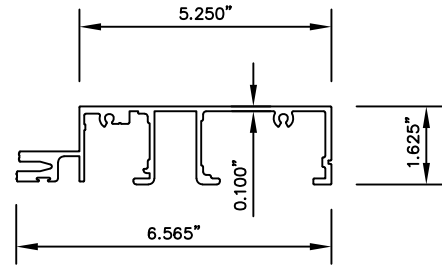
SEAL:

SCOTT WALTERS
FL PE# 62354

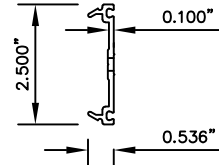
WALTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	2500 PG WALL
DWG:	2500-PG-WZ3
SECTION:	7
SHEET:	9/10

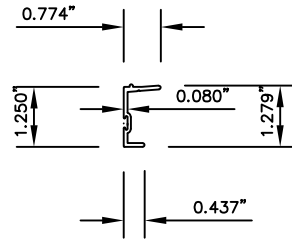
EXTRUSION PROFILES



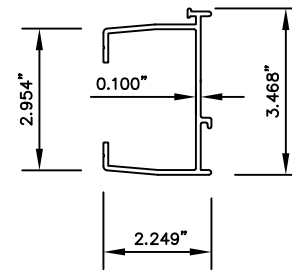
(10)



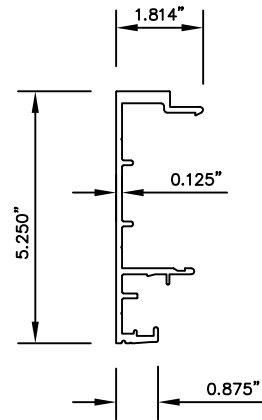
11



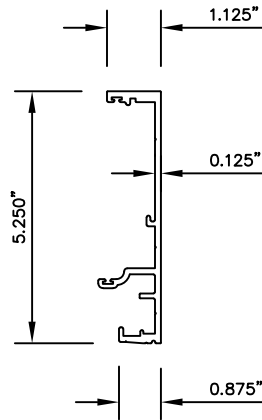
(15)



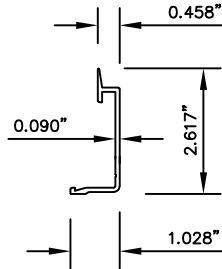
(16



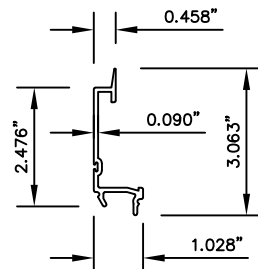
(17)



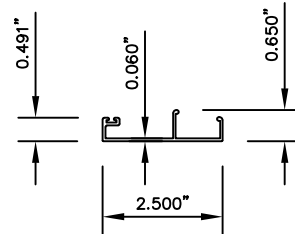
(19)



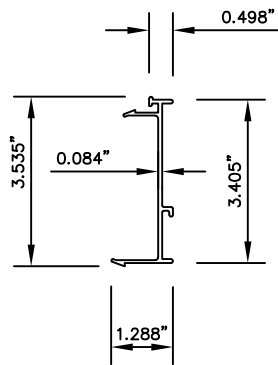
(20)



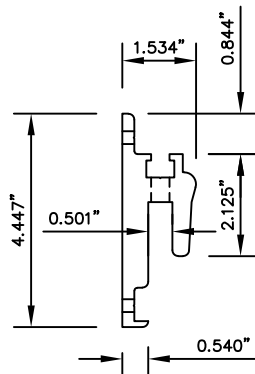
(21)



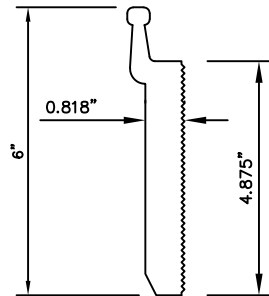
(22)



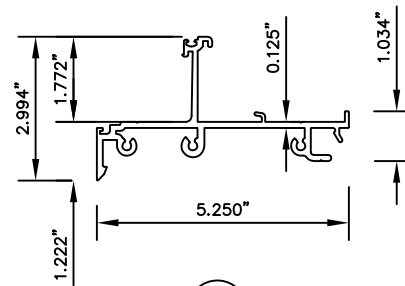
(23)



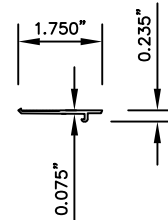
(27)



(31)



(35)



(36)



SEAL:

SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

PRODUCT:	2500 PG WALL
DWG:	2500-PG-WZ3
SECTION:	7
SHEET:	10/10

—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
—	—	—
CODE UPDATE	2	10/18/26
CODE UPDATE	1	8/15/23
1ST SUBMITTAL	—	12/14/20
PRINTS ISSUED FOR	REV #	DATE